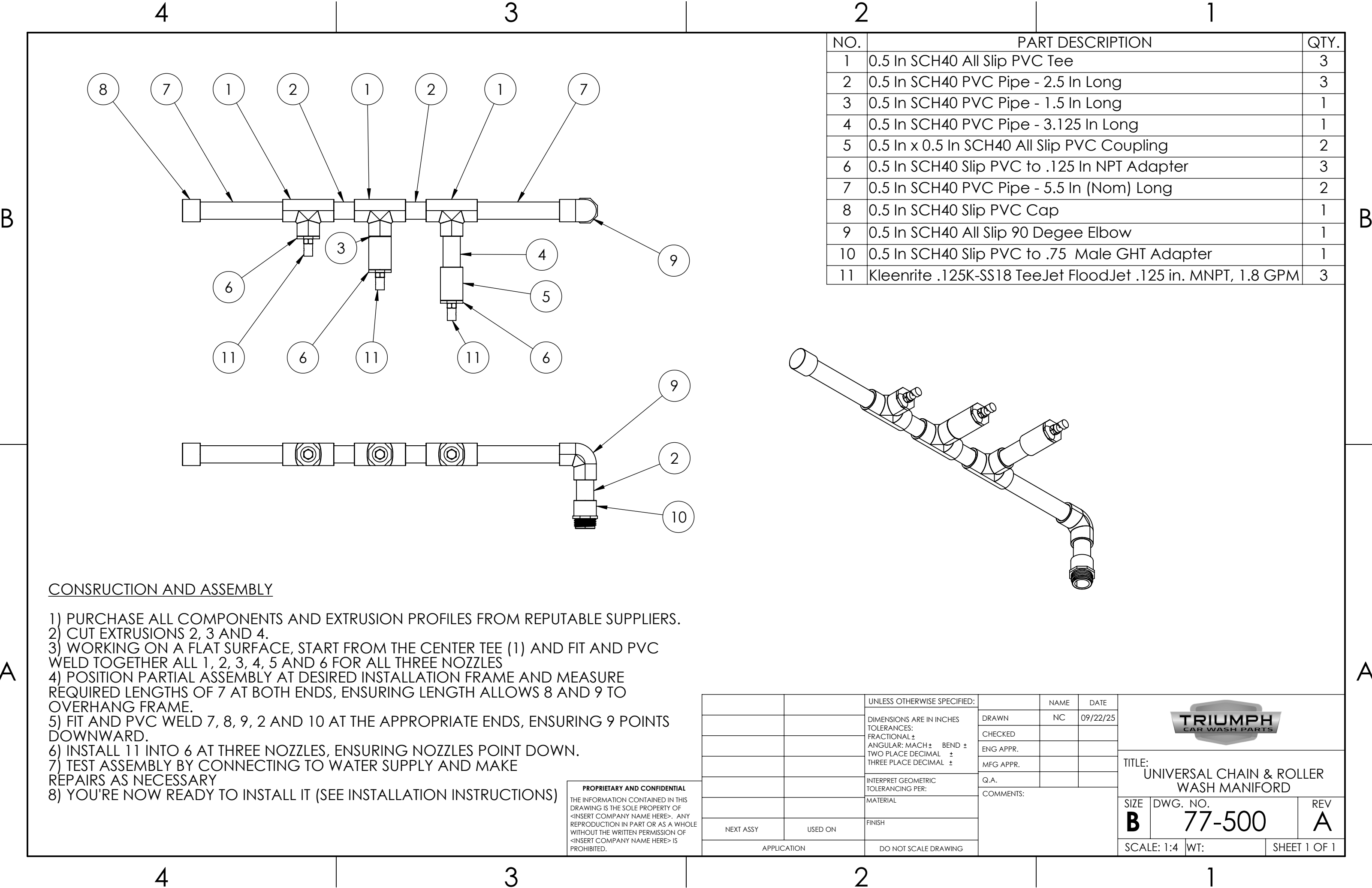




NO.	PART DESCRIPTION	QTY.
1	0.5 In SCH40 All Slip PVC Tee	3
2	0.5 In SCH40 PVC Pipe - 2.5 In Long	3
3	0.5 In SCH40 PVC Pipe - 1.5 In Long	1
4	0.5 In SCH40 PVC Pipe - 3.125 In Long	1
5	0.5 In x 0.5 In SCH40 All Slip PVC Coupling	2
6	0.5 In SCH40 Slip PVC to .125 In NPT Adapter	3
7	0.5 In SCH40 PVC Pipe - 5.5 In (Nom) Long	2
8	0.5 In SCH40 Slip PVC Cap	1
9	0.5 In SCH40 All Slip 90 Degee Elbow	1
10	0.5 In SCH40 Slip PVC to .75 Male GHT Adapter	1
11	Kleenrite .125K-SS18 TeeJet FloodJet .125 in. MNPT, 1.8 GPM	3

CONSRUCTION AND ASSEMBLY

- 1) PURCHASE ALL COMPONENTS AND EXTRUSION PROFILES FROM REPUTABLE SUPPLIERS.
- 2) CUT EXTRUSIONS 2, 3 AND 4.
- 3) WORKING ON A FLAT SURFACE, START FROM THE CENTER TEE (1) AND FIT AND PVC WELD TOGETHER ALL 1, 2, 3, 4, 5 AND 6 FOR ALL THREE NOZZLES
- 4) POSITION PARTIAL ASSEMBLY AT DESIRED INSTALLATION FRAME AND MEASURE REQUIRED LENGTHS OF 7 AT BOTH ENDS, ENSURING LENGTH ALLOWS 8 AND 9 TO OVERHANG FRAME.
- 5) FIT AND PVC WELD 7, 8, 9, 2 AND 10 AT THE APPROPRIATE ENDS, ENSURING 9 POINTS DOWNWARD.
- 6) INSTALL 11 INTO 6 AT THREE NOZZLES, ENSURING NOZZLES POINT DOWN.
- 7) TEST ASSEMBLY BY CONNECTING TO WATER SUPPLY AND MAKE REPAIRS AS NECESSARY
- 8) YOU'RE NOW READY TO INSTALL IT (SEE INSTALLATION INSTRUCTIONS)

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<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	NC	09/22/25	TITLE: UNIVERSAL CHAIN & ROLLER WASH MANIFOLD		
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:			SIZE	DWG. NO.	REV
NEXT ASSY	USED ON	FINISH				B	77-500	A
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:4		